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the sensor can cover only a limited angle. a sensor of this type is therefore suitable only for monitoring the movement of the workpiece, but not for determining the angle of inclination of the workpiece relative to the tool. to achieve a broader angular coverage, the known sensor could be embodied as a sensor with two separate light sources. however, this would have the disadvantage that two light sources are required, which increases the cost and the space requirement of the sensor. an object of the invention is to provide an apparatus of the type described in the opening paragraph which has a simple and economical construction. this object is achieved by an apparatus having the features of claim 1. the invention is based on the recognition that a sensor for a machine tool should be in the form of a sensor having a limited number of components. it is therefore important that the sensor occupies as little space as possible.

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